



- REMOVE JUMPER ▲ WHEN USED
- (A)** WIRE IS NOT USED WHEN EXTERNAL INTERLOCK SWITCH OR STOP BUTTON IS USED.
- (B)** OBSTRUCTION SENSING DEVICE MAY BE N.O. TYPE (STANDARD AIR SWITCH, ELECTRICAL EDGE, ECT.) OR N.C. *FAIL-SAFE* TYPE (PHOTOCELL, ECT.)

RUN TIME SAFETY SELECT:
 28.8 SECONDS: SWITCHES 1 AND 2 *ON*
 45 SECONDS: SWITCH 1 *OFF*, SWITCH 2 *ON*
 60 SECONDS: SWITCHES 1 AND 2 *OFF*
 92.13 SECONDS: SWITCH 1 *ON*, SWITCH 2 *OFF*
 #3 DIPSWITCH MUST BE SET TO *ON*

UNITS SHIPPED AS RIGHT HAND. FOR LEFT HAND, SET TOGGLE SWITCH FROM "RH" TO "LH"

MODEL BSG, SG, SGI	
SS6 TPU CONTROL	
DATE: 12-15-97	REV. 5
BY: F.S.	
208V, 240V/480	
3 Ø MOTOR	
WIRING DIAGRAM 5633 L/R	