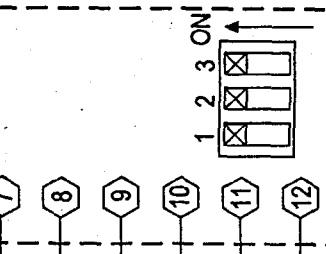
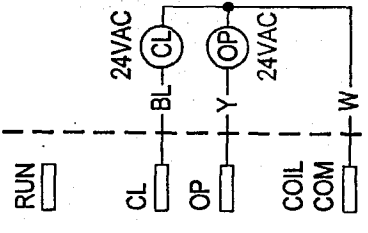
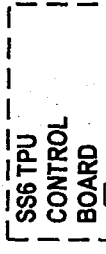
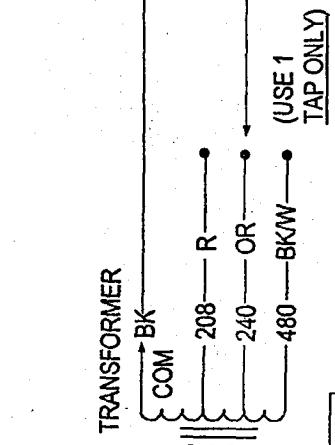


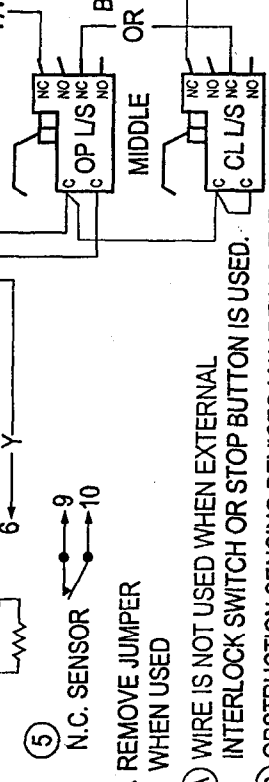
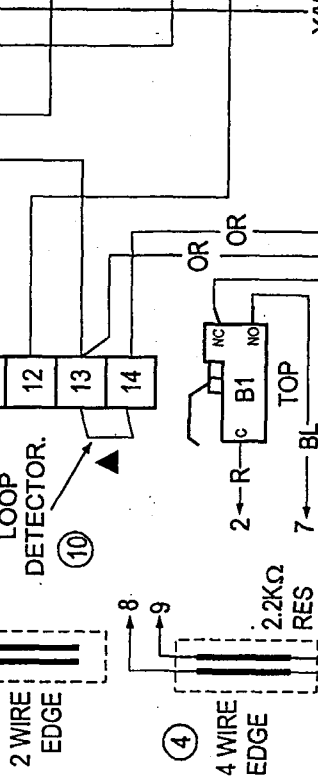
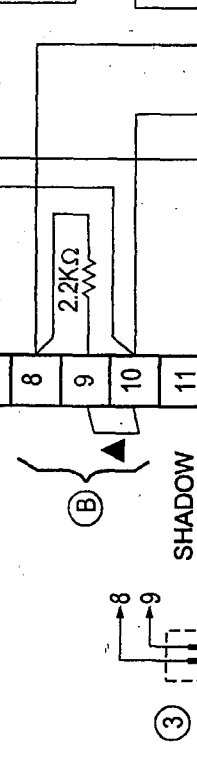
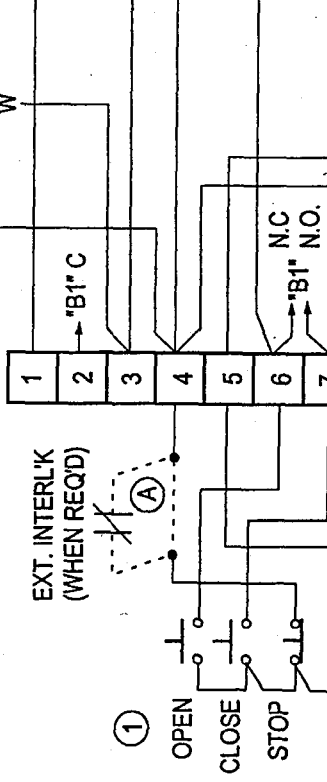
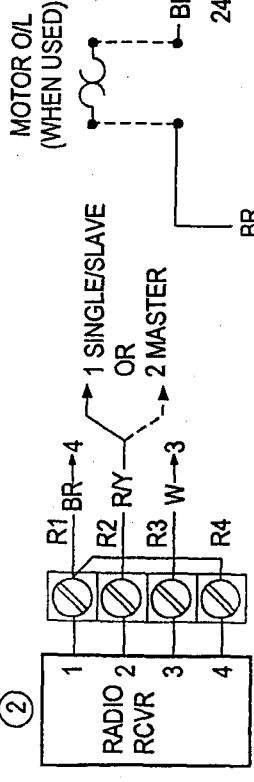
WIRED FOR
V, 3 Ø

MODEL	CSW-C/CSW-I
	SS6 TPU CONTROL
DATE:	12-15-97 REV. 5
BY:	F.S.
	208V, 240V/480
	3 Ø MOTOR
	WIRING DIAGRAM 5633 DR



PROGRAM SWITCHES
 RUN TIME SAFETY SELECT "1"
 RUN TIME SAFETY SELECT "2"

RUN TIME SAFETY SELECT:
 28.8 SECONDS: SWITCHES 1 AND 2 "ON"
 45 SECONDS: SWITCH 1 "OFF", SWITCH 2 "ON"
 60 SECONDS: SWITCHES 1 AND 2 "OFF"
 92.13 SECONDS: SWITCH 1 "ON", SWITCH 2 "OFF"
 #3 DIP SWITCH MUST BE SET TO "ON"



REMOVE JUMPER
WHEN USED

A) WIRE IS NOT USED WHEN EXTERNAL
INTERLOCK SWITCH OR STOP BUTTON IS USED.

B) OBSTRUCTION SENSING DEVICES MAY BE N.O. TYPE
(STANDARD AIR SWITCH, ELECTRIC EDGE, ETC.) OR N.C.
"FAIL-SAFE" TYPE (PHOTOCELL, ETC.)