



**NOTE:**

- 1 — WIRE IS NOT USED WHEN EXTERNAL INTERLOCK SWITCH OR STOP BUTTON IS USED.
- 2 — WIRE IS NOT USED WHEN TIMER DEFEAT SWITCH IS USED.
- 3 — FOR CONSTANT PRESSURE IN BOTH DIRECTIONS:
  - REMOVE ORANGE WIRE FROM TERMINAL #2 TO S.E.L. SWITCH.
  - MOVE INDICATED YELLOW WIRE FROM TERMINAL #6 TO TERMINAL #2.
  - MOVE INDICATED ORANGE WIRE FROM TERMINAL #5 TO TERMINAL #6.
  - MOVE INDICATED RED WIRE FROM TERMINAL #5 TO TERMINAL #7.
  - MOVE INDICATED ORANGE/BLUE WIRE FROM TERMINAL #8 TO TERMINAL #7.

WHEN WIRED FOR CONSTANT PRESSURE IN BOTH DIRECTIONS,  
SAFETY EDGE WILL ACT TO STOP DOOR ONLY.  
RADIO CONTROL AND I-B.S. CANNOT BE USED WITH CONSTANT PRESSURE.

**WIRED FOR:**  
V-3Ø

WIRING TYPE: SAFETY EDGE TO	
REV. W/OPTIONAL TIMER	
MTR/CNTR: 3 Ø	
DATE: 11-22-88 REV. 9	
BY: R.L.	DRAWN BY: J.D.
SPECIAL: OPTIONAL TIMER CIRCUIT IN DASHED LINES.	
WIRING DIAGRAM NO. 333-2	